






| | Results 2012-2015 | Results 2016-2019 | Results 2020-2022 |
|--|---|--|---|
| <p>Material health</p>  | <p>Troldtekt acoustic series in natural wood/natural grey and standard colours C2C Certified.</p> <p>Product development based on C2C Certified principles.</p> | <p>As the first private-label products produced for Troldtekt, the wooden strips for Troldtekt® contrast have obtained a Material Health Certificate.</p> | <p>Optimised paint mix, so that the Troldtekt acoustic range in natural wood and standard colours are C2C Certified at GOLD level in material health in 2023.</p> |
| <p>Material reutilization</p>  | <p>Recycling of production waste in the biological cycle.</p> <p>Take-back scheme for collecting cement-bonded wood wool construction and demolition waste in Denmark established on a trial basis.</p> | <p>Production waste sorted into a number of fractions to ensure that resources from production waste are recovered at the highest possible value level.</p> <p>Scheme using dust from production as a raw material in new cement from Aalborg Portland established.</p> | <p>Agreement on crushing of panels concluded with external partner with a view to increased recycling in the biological and technical cycles.</p> |
| <p>Renewable energy</p>  | <p>Ørsted climate partner:</p> <p>100% renewable energy for electricity consumption (wind power).</p> | <p>New energy-efficient biomass plant run in.</p> <p>Energy consumption per square metre produced has been reduced by approx. 30% compared to 2013.</p> <p>Diesel and gas-powered forklifts have been replaced with electric trucks, so that more than 60% of all trucks are electric.</p> | <p>97.8 per cent of the energy consumed in production comes from renewable sources (wind power and biomass plant).</p> <p>Energy consumption per square metre produced has been reduced by approx. 40% compared to 2013.</p> <p>Diesel and gas-powered forklifts have been replaced with electric trucks, so that 82% of all trucks are electric.</p> |
| <p>Water stewardship</p>  | <p>No untreated wastewater discharge from production.</p> <p>Water-saving schemes established.</p> | <p>Separate sewerage system for all factory buildings established.</p> | <p>Overflow basin with planting established at new warehouse and logistics facility.</p> |
| <p>Social fairness</p>  | <p>CSR reporting to UN Global Compact.</p> <p>CSR reporting according to GRI G4.</p> <p>C2C Certified principles introduced into the value chain.</p> | | <p>Action plan on noise reduction from the original factory line implemented.</p> |